

QUESTIONNAIRE

TRAVERSE SPOOLER

1. CUSTOMER

Company _____
 Contact person _____
 Street _____
 Postcode / town / state _____
 Country _____
 Website _____
 E-Mail _____
 Phone. _____

2. MATERIAL DATA

Material _____
 Material surface dry slightly oiled galvanized
 coated polished others _____
 Tensile strength _____ N/mm²
 Yield strength _____ N/mm²
 Elongation _____ %
 Material width min. _____ mm
 max. _____ mm
 Material thickness _____ mm

3. LINE DATA

Line direction from right to left
 (seen from the operator side) from left to right
 Decoiling from top
 from bottom
 Line speed _____ m/min
 Shop conditions minimale temperature _____ °C
 maximum temperature _____ °C
 maximum humidity _____ %

4. CAPACITY

Tons per year _____ t
 Working days per year _____ days
 Shifts per day 1 shift 2 shifts 3 shifts
 Working hours per year _____ h

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5. DECOILER

Coil inside diameter _____ mm
 Coil outside diameter _____ mm
 Coil weight _____ kg

6. RECOILER

Coil outside diameter max. _____ mm
 Coil weight _____ kg

Recoiling

Spools yes no
 Sleeves yes no
 Direct on the mandrel yes no

Spool dimensions

	Spool 1	Spool 1	Spool 3
Inner diameter	_____ mm	_____ mm	_____ mm
Core diameter	_____ mm	_____ mm	_____ mm
Outside diameter	_____ mm	_____ mm	_____ mm
Effective width	_____ mm	_____ mm	_____ mm

Sleeve dimensions

	Sleeve 1	Sleeve 1	Sleeve 3
Inner diameter	_____ mm	_____ mm	_____ mm
Outside diameter	_____ mm	_____ mm	_____ mm
Sleeve width	_____ mm	_____ mm	_____ mm

Mandrel

Diameter _____ mm
 With clamping slot yes no
 Strapping on the mandrel yes no

7. ELECTRIC

Mains connection _____ V _____ Hz

8. PNEUMATIC

Pressure _____ bar

9. CUSTOMERS SPECIFICATIONS

(if available, please enclosed) yes no

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10. LINE EQUIPMENT

If possible please inform us with which additional equipment the **TRAVERSE SPOOLER** should be fitted

Levelling machine

Welding machine

Oiling device

Coil car

11. OTHER EQUIPMENTS

12. OTHERS

Date: _____