

QUESTIONNAIRE

STRETCH-BEND-LEVELLING LINE



1. CUSTOMER

Company _____
 Contact person _____
 Street _____
 Postcode / town / state _____
 Country _____
 Website _____
 E-Mail _____
 Phone _____

2. MATERIAL DATA

Material _____
 Material surface dry _____ slight oily _____ galvanized _____
 coated _____ polished _____
 others _____
 Tensile strength _____ N/mm²
 Yield strength _____ N/mm²
 Elongation _____ %
 Material width min. _____ mm
 max. _____ mm
 Material thickness _____ mm

3. LINE DATA

Line direction _____ from right to left
 (seen from the operation side) _____ from left to right
 Decoiling _____ from top
 _____ from bottom
 Recoiling _____ to top
 _____ to bottom
 Line speed _____ m/min
 Shop conditions minimal temperature _____ °C
 maximum temperature _____ °C
 maximum humidity _____ %

4. CAPACITY

Tons per year _____ t
 Working days per year _____ days
 Shifts per day _____ 1 shift _____ 2 shifts _____ 3 shifts
 Working hours per days _____ h

5. DECOILER

Coil inside diameter _____ mm
Coil outside diameter _____ mm
Coil weight _____ kg
Coil with sleeves _____ yes _____ no _____ both

6. RECOILER

Coil inside diameter _____ mm
Coil outside diameter _____ mm
Coil weight _____ kg
Coil with sleeves _____ yes _____ no _____ both

7. ELECTRIC

Main connection _____ V _____ Hz

8. PNEUMATIC

Pressure _____ bar

9. CUSTOMERS SPECIFICATION

if available, please enclose _____ yes _____ no

10. LINE EQUIPMENT

If possible please inform us with which additional equipment the **STRETCH-BEND-LEVELLING LINE** should be fitted

_____ Coil storage _____ Sleeve storage _____ Crop shear (entry)
_____ Paper recoiler _____ Belt wrapper _____ Crop shear (exit)
_____ Paper decoiler

11. OTHER EQUIPMENTS

12. OTHERS
