

QUESTIONNAIRE

CUT-TO-LENGTH LINE

1. CUSTOMER

Company _____
 Contact person _____
 Street _____
 Postcode / town / state _____
 Country _____
 Website _____
 E-Mail _____
 Phone _____

2. MATERIAL DATA

Material _____
 Material surface dry slightly oiled galvanized
 coated polished others _____
 Tensile strength _____ N/mm²
 Yield strength _____ N/mm²
 Elongation _____ %
 Material width min. _____ mm
 max. _____ mm
 Material thickness _____ mm

3. LINE DATA

Line direction from right to left
 (seen from the operator side) from left to right
 Decoiling from top
 from bottom
 Cut length min. _____ mm
 max. _____ mm
 Tolerance in length ± _____ mm
 Squareness required _____ mm
 Line speed _____ m/min
 Shop conditions minimale temperature _____ °C
 maximum temperature _____ °C
 maximum humidity _____ %

4. CAPACITY

Tons per year _____ t
 Working days per year _____ days

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Shifts per day 1 shift 2 shifts 3 shifts
Working hours per day _____ h

5. DECOILER

Coil inside diameter _____ mm
Coil outside diameter _____ mm
Coil weight _____ kg
Sleeves of steel of paper
Sleeve inside diameter _____ mm
Sleeve outside diameter _____ mm

6. LEVELLING MACHINE

Cassette changing device 1 place 2 places without
Number of levelling rolls _____ pieces
with levelling roller cleaning device with without

7. CUT-TO-LENGTH-SHEAR

Fixed Cut-to-length shear with roll feeder yes no
Flying Cut-to-length shear in excentric design yes no

8. STACKING MACHINE

Number of stack places 1 2 3
Stack height without palette _____ mm
Palette height _____ mm
Blow air stacking machine
(only possible with one stacking place) yes no
Swing arm Stacker machine
Vacuum stacking machine yes no

9. ELECTRIC

Main connection _____ V _____ Hz

10. PNEUMATIC

Pressure _____ bar

11. CUSTOMERS SPECIFICATIONS

(if available, please enclose) yes no

12. LINE EQUIPMENT

If possible please inform us with which additional equipment the **CUT-TO-LENGTH LINE** should be fitted

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- Coil storage**
 - fixed moveable
 - for 1 Coil for 2 Coils for 3 Coils
- Sleeve storage**
- Coil car**
- Paper recoiler**
- Scrap guide**
- Scrap car**
- Cropping shear (entry)**
- Edge trimming shear**
 - Scrap chopper Scrap winder Scrap baller
- Foil interleaving device**
 - from top from bottom
- Paper interleaving device**
 - from top from bottom
- Strapping machine**
 - manuel semi automatic automatic
- Weighing machine**
 - inside roller conveyor inside chain transporter inside stacking table
 - with printer only load cell with display
 - with customers logo standard (gross/net/tara)
- Palette/feed in roller way**
- Cross chain transporter**
- Palette/feed out roller way**

13. OTHER EQUIPMENTS

14. OTHERS

Date: _____